

1 **INSULATING JACKET STRUCTURE OF A STATOR OF A DIRECT**
2 **CURRENT MOTOR**

3 **Background of the Invention**

4 **1. Field of the Invention**

5 The present invention relates to an insulating jacket structure of a
6 stator of a direct current motor, and more particularly to an insulating jacket
7 structure of a stator of a direct current motor, wherein the insulating jacket may
8 be wrapped on the outer periphery of the silicon steel plate assembly of the
9 stator conveniently, and may be combined with the silicon steel plate assembly
10 of the stator.

11 **2. Description of the Related Art**

12 A conventional stator structure of a radial winding direct current
13 motor in accordance with the prior art shown in Fig. 7 comprises an upper
14 insulating jacket 91, a lower insulating jacket 92, and a silicon steel plate 93.
15 The upper insulating jacket 91 and the lower insulating jacket 92 are formed
16 with mating positioning holes 94 respectively for passage of positioning
17 members 95, such as pins. After the upper insulating jacket 91, the lower
18 insulating jacket 92 and the silicon steel plate 93 are combined with each other,
19 the poles of the silicon steel plate 93 may be wound with windings, thereby
20 forming the conventional stator structure of a radial winding direct current
21 motor.

22 However, fabrication of the conventional stator structure of a radial
23 winding direct current motor is inconvenient, thereby increasing the cost of
24 fabrication.

25 **Summary of the Invention**

26 The primary objective of the present invention is to provide an
27 insulating jacket structure of a stator of a direct current motor, wherein the

1 insulating jacket may be assembled and combined with the silicon steel plate
2 assembly of the stator conveniently, and the cost of fabrication may be
3 reduced.

4 In accordance with the present invention, there is provided an
5 insulating jacket structure of a stator of a direct current motor includes an
6 insulating jacket body having a through hole, and multiple extension plates
7 extended outward from the through hole of the insulating jacket body in a
8 radiating manner. Each of the multiple extension plates has a receiving recess
9 whose cross-section is substantially inverted U-shaped. The receiving recess
10 of each of the multiple extension plates has two sides having two distal ends
11 each formed with a protruding locking snap. Multiple outer annular plates are
12 extended outward from the two sides of the receiving recess at the distal ends
13 of each of the multiple extension plates, and a gap is formed between any two
14 adjacent outer annular plates. The poles of the silicon steel plate assembly of
15 the stator are received in the receiving recess of the insulating jacket, and the
16 silicon steel plate located at the lowermost layer of the silicon steel plate
17 assembly is snapped and locked by the locking snaps protruded from the two
18 distal ends of the receiving recess.

19 Further benefits and advantages of the present invention will become
20 apparent after a careful reading of the detailed description with appropriate
21 reference to the accompanying drawings.

22 **Brief Description of the Drawings**

23 Fig. 1 is a top plan assembly view of an insulating jacket structure of
24 a stator of a direct current motor in accordance with a first embodiment of the
25 present invention;

26 Fig. 2 is a cross-sectional view of the insulating jacket structure of a
27 stator of a direct current motor taken along line 2-2 as shown in Fig. 1;

1 Fig. 3 is an exploded perspective view of an insulating jacket
2 structure of a stator of a direct current motor in accordance with a first
3 embodiment of the present invention;

4 Fig. 4 is a top plan assembly view of an insulating jacket structure of
5 a stator of a direct current motor in accordance with a first embodiment of the
6 present invention, wherein the insulating jacket is combined with a silicon
7 steel plate assembly;

8 Fig. 5 is a cross-sectional view of the insulating jacket structure of a
9 stator of a direct current motor taken along line 5-5 as shown in Fig. 4;

10 Fig. 6 is an exploded perspective view of an insulating jacket
11 structure of a stator of a direct current motor in accordance with a second
12 embodiment of the present invention; and

13 Fig. 7 is an exploded perspective view of a conventional stator
14 structure of a radial winding direct current motor in accordance with the prior
15 art.

16 **Detailed Description of the Preferred Embodiments**

17 Referring to the drawings and initially to Figs. 1-3, an insulating
18 jacket of a stator of a direct current motor in accordance with a first
19 embodiment of the present invention is shown. The insulating jacket is made
20 of insulating material, such as plastics or the like, and comprises a body 1,
21 multiple extension plates 2, and multiple outer annular plates 3.

22 The body 1 has a proper height, and has a through hole 11 for passage
23 of a shaft tube.

24 The multiple extension plates 2 are extended outward from the
25 through hole 11 of the body 1 in a radiating manner. In the preferred
26 embodiment of the present invention, the multiple extension plates 2 are
27 distributed about the center of the through hole 11 of the body 1 in an equally

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angular manner. The cross-section of each of the multiple extension plates 2 is substantially inverted U-shaped, thereby forming a receiving recess 21. The receiving recess 21 of each of the multiple extension plates 2 has two sides having two distal ends each formed with a protruding locking snap 22. Each of the multiple extension plates 2 is provided with a protruding plate 23 opposite to the receiving recess 21, so that the coating wires may have a better positioning effect during the winding process after the insulating jacket is mounted on a silicon steel plate assembly 4.

The multiple outer annular plates 3 are connected at the distal ends of the multiple extension plates 2, and are extended outward from the two sides of the receiving recess 21. Two adjacent outer annular plates 3 are not connected, and a proper gap 31 is formed between any two adjacent outer annular plates 3.

Referring to Figs. 4 and 5, the body 1 is combined with the silicon steel plate assembly 4. After lamination of the silicon steel plate assembly 4, the silicon steel plate assembly 4 is placed in the insulating jacket directly. The multiple extension plates 2 are mounted on the poles 42 of the silicon steel plate assembly 4, and the lowermost layer of the silicon steel plate assembly 4 are snapped and locked by the locking snaps 22. Thus, the silicon steel plate assembly 4 may be hidden in the insulating jacket. At this time, the hub 41 of the silicon steel plate assembly 4 is located in the through hole 11 of the body 1, each of the poles 42 is received in the receiving recess 21 of each of the multiple extension plates 2, and the pole face 43 is located outside of the multiple outer annular plates 3. Thus, when the coating wires are placed into the gaps 31 between the multiple outer annular plates 3 to perform the winding work, the coating wires may be wound around the peripheral surface of the multiple extension plates 2 between the body 1 and the multiple outer annular plates 3 of the insulating jacket. Each of the poles 42 of the silicon steel plate

1 assembly 4 are snapped and locked by the locking snaps 22 at the two sides of
2 the receiving recess 21 of each of the multiple extension plates 2, so that a
3 distance is formed between each of the poles 42 of the silicon steel plate
4 assembly 4 and the top of the locking snap 22 of the receiving recess 21 of each
5 of the multiple extension plates 2. Thus, when the coating wires are passed
6 through the receiving recess 21 of each of the multiple extension plates 2, the
7 coating wires will not contact the poles 42. Further, when each of the multiple
8 extension plates 2 is provided with the protruding plate 23, the wound coating
9 wires may be collected and positioned on the peripheral surfaces of the
10 multiple extension plates 2, and will not slip from the multiple extension plates
11 2.

12 Referring to Fig. 6, an insulating jacket of a stator of a direct current
13 motor in accordance with a second embodiment of the present invention is
14 shown. The insulating jacket comprises a body 1, multiple extension plates 5,
15 and multiple outer annular plates 6.

16 The body 1 has a proper height, and has a through hole 11 for passage
17 of a shaft tube.

18 The multiple extension plates 5 are extended outward from the
19 through hole 11 of the body 1 in a radiating manner. Each of the multiple
20 extension plates 5 has different widths, and has a first end connected to the
21 body 1, and a second end opposite to the first end and having a width smaller
22 than that of the first end. The cross-section of each of the multiple extension
23 plates 5 is substantially inverted U-shaped, thereby forming a receiving recess
24 51. The receiving recess 51 of each of the multiple extension plates 5 has two
25 sides having two distal ends each formed with a protruding locking snap 52.
26 Each of the multiple extension plates 5 is provided with a protruding plate 53
27 opposite to the receiving recess 51, so that the coating wires may have a better

1 positioning effect during the winding process after the insulating jacket is
2 mounted on a silicon steel plate assembly 4.

3 The multiple outer annular plates 6 are connected at the distal ends of
4 the multiple extension plates 5, and are extended outward from the two sides of
5 the receiving recess 51. Two adjacent outer annular plates 6 are not connected,
6 and a proper gap 61 is formed between any two adjacent outer annular plates 6.
7 Thus, when the insulating jacket is combined on the silicon steel plate
8 assembly 4 to perform the winding work, the coating wires may be wound
9 around the peripheral surface of the multiple extension plates 5 between the
10 body 1 and the multiple outer annular plates 6 of the insulating jacket, and the
11 coating wires are collected toward a direction apart from the pole face 43 of the
12 silicon steel plate assembly 4. Thus, the magnetic flux produced by the coils
13 may be output from the pole face 43 directly, thereby reducing the magnetic
14 resistance, and the motor may produce a greater rotation torque.

15 Accordingly, in the insulating jacket structure of a stator of a direct
16 current motor in accordance with the present invention, the insulating jacket
17 may be combined with the silicon steel plate assembly easily and conveniently,
18 thereby reducing the working processes and steps, and thereby reducing the
19 cost of fabrication. In addition, the pole between the extension plate and the
20 silicon steel plate assembly has a first end whose width is greater than a second
21 end of the pole. Thus, the wound coils may be collected toward the pole face of
22 the silicon steel plate assembly, so that the magnetic flux produced by the coils
23 may be output from the pole face directly of the silicon steel plate assembly,
24 thereby reducing the magnetic resistance, and the motor may produce a greater
25 rotation torque.

26 Although the invention has been explained in relation to its preferred
27 embodiment as mentioned above, it is to be understood that many other

1 possible modifications and variations can be made without departing from the
2 scope of the present invention. It is, therefore, contemplated that the appended
3 claim or claims will cover such modifications and variations that fall within the
4 true scope of the invention.

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